

## Assembly Guide: Viper Responder LE Case

ASSY:LE-CASE-VIPER 2008-11

Below are instructions for disassembly and assembly of the Viper Responder LE, and for the companion 1-way remotes. This guide applies to remote controls with Replacement Part Number (RPN) 7251V or 7152V.

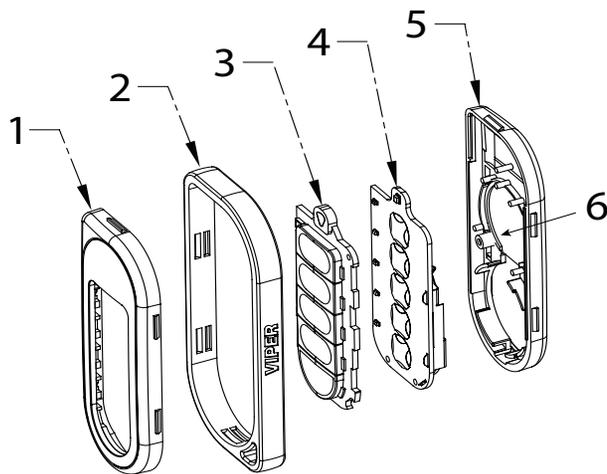
### Finding the RPN, replacement part number

Turn your remote control over and remove the battery door. With the door removed read the silk-screen on the back case to find the RPN, as shown below.

1-800-274-0200  
RPN 7251V  
IC: 1513A-7251  
FCC D: E2SDEI7251  
BATTERY: CR2016

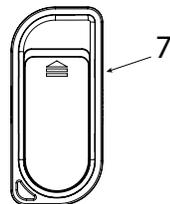
1-800-274-0200  
RPN 7152  
IC: 1513A-7152  
FCC ID: E2SDEI7152  
BATTERY: CR2032

### Parts Illustration

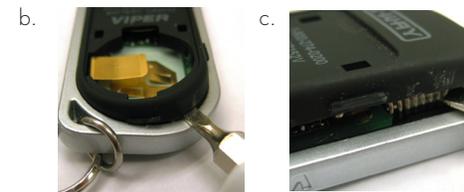


#### Assembly parts:

1. Front housing assembly
2. Outer bezel
3. Keypad assembly
4. Printed Circuit Board (PCB)
5. Back housing assembly
6. Elastomer contact
7. Battery door



### Disassembly instructions



1. Turn the remote control over and remove the battery door.
2. Remove the coin cell battery or batteries.
3. Remove Back Housing. The Back Housing is held in place by tabs along its edge. Insert a small slotted screwdriver into gap between Back Housing and Outer Bezel.

- a. Start in the middle and pry the case up.
- b. Move the screwdriver along the edge to care fully pry up the tabs at the bottom of the remote.
- c. Then insert the screwdriver towards the top of the case to pry up the tab.
- d. Remove Back Housing.

Note: Care must be taken so that the Elastomer contact does not fall out.

4. Remove the PCB, Printed Circuit Board.
5. Remove Keypad assembly.

### Assembly instructions (not illustrated)



6. Insert Keypad assembly into Front Housing and Outer Bezel.
7. Insert PCB assembly into Front Housing and Outer Bezel
8. Inspect Back Housing Assembly to be sure Elastomer Contact is in place.
9. Assemble the Back Housing to Front Housing and Outer Bezel by snapping tabs in place.
10. Insert coin cell battery or batteries. For 7251V the remote emits beep tones.
11. Install Battery door.